

Work Order ID 57352

April 6, 2010 8:20:42 AM



Page 1

Item ID: D3873-1

Revision ID:

Item Name: Bushing

Start Date: 06/04/2010 Start Qty: 40.00

Required Date: 09/04/2010 Req'd Qty: 40.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan: *pl*

Date: *10-11-06*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100



Hardinge

Hardinge CNC Lathe Small

0.00

Memo

0.00

1-TURN AS PER FOLIO FA806 & DWG D3873

FOLIO REV: *A*

DWG REV: *SA*

10/04/06

2-DEBURR AS REQUIRED

40 *Ø*

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SA 10/04/06

40 *Ø*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Date:

Run Start



QC:

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Date:

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Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

0.00

MV 10/07/06

40

✓

130



Packaging

Packaging

Identify as per dwg & Stock Location: *093*

0.00

Memo

0.00

Prod 4/8 (49)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/04/12

W10 04.08

W/O:		WORK ORDER CHANGES					
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Picklist Print

April 6, 2010 8:20:47 AM

Page 1

Work Order ID: 57352

Parent Item: D3873-1

Parent Item Name: Bushing


Comments:

Start Date: 06/04/2010

Required Date: 09/04/2010

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750 		Purchased	No			100	f	89.9000	2.4000			

303 Round Bar 0.750



Warehouse

Location

Loc Qty

Loc Code

Main Warehouse

MAT028

89.9

113134

74

113365

3.9

- 113424

12

27Rt SD 10/04/06

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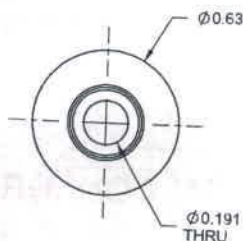
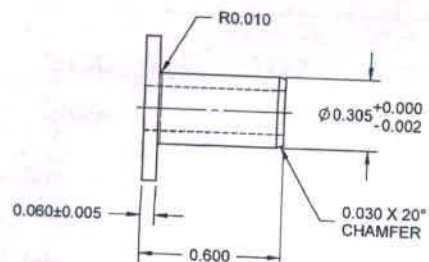
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D3873-1 BUSHING



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57352

09-10-4-06

RELEASED
09-02-03
ECN 04-538

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	DESCRIPTION	MB	09.01.07
REV.			BY	DATE
DESIGN	<i>1/8</i>			
DRAWN	<i>1/8</i>	DART AEROSPACE USA, INC.		
CHECKED	<i>1/8</i>	PORT HADLOCK, WA		
MFG. APPR.	<i>1/8</i>	DRAWING NO.	REV. A	
APPROVED	<i>1/8</i>	D3873		SHEET 1 OF 1
DE APPR.	<i>1/8</i>	TITLE	SCALE	
DATE	09.01.07	BUSHING	NTS	

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Dart Aerospace Ltd

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